



Desarrollo
de **sistemas**
avanzados



www.dsagrupo.com

Company organization



CEO & Management
Commitee



Engineering,
**Assembly &
Programing**



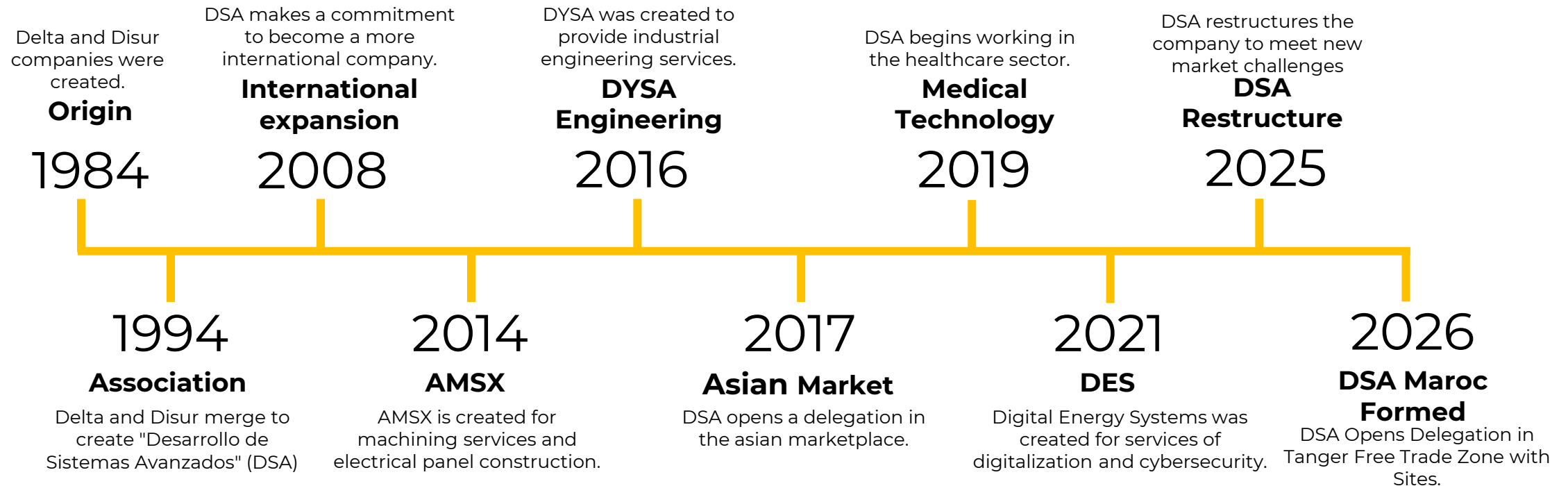
Mechanical
Manufacturing



Electrical
Manufacturing



Highlights in **DSA GRUPO**



About DSA GRUPO

Desarrollo de Sistemas Avanzados is a leading company in the design and manufacture of capital equipment for industrial applications.



+35 YEARS OF EXPERIENCE
IN INDUSTRIALIZATION
AND AUTOMATIZATION OF
PROCESSES



HEADQUARTERS
LOCATED IN THE SOUTH
OF SPAIN



+15 COUNTRIES
+10 SECTORS: AUTOMOTIVE,
RENEWABLE ENERGY,
HEALTHCARE, FOOD, TEXTILE...

- Comprehensive management of industrialization processes
- Manufacture of prototypes in all types of materials
- Design, manufacturing, assembly and control of tooling projects
- Manufacture of electrical panels
- R&D&I
- Cybersecurity
- Software development





Dsa S.L has more than 35 years of experience in design and build of specialized machinery for assembly and function test applications in many sectors of industry. (incl. Automotive, textile, medical).

Customer-specific and unique solutions.



+35 YEARS OF
EXPERIENCE IN THE
FIELD



COMPLETE MANAGEMENT
OF INDUSTRIALIZATION
PROCESSES



+15 COUNTRIES
+10 SECTORS



MANUFACTURE OF
PROTOTYPES, SMALL AND
MEDIUM SERIES OF PARTS IN
ALL TYPES OF MATERIALS





Advanced Mechanical Systems was created to provide a solution to market requirements for machining services. AMSX uses the most widespread design tools on the market, such as, Inventor, Catia, AutoCAD... for tooling design. CAM programming is done with GibbsCAM for 3 and 5 axis lathes and machining centers.



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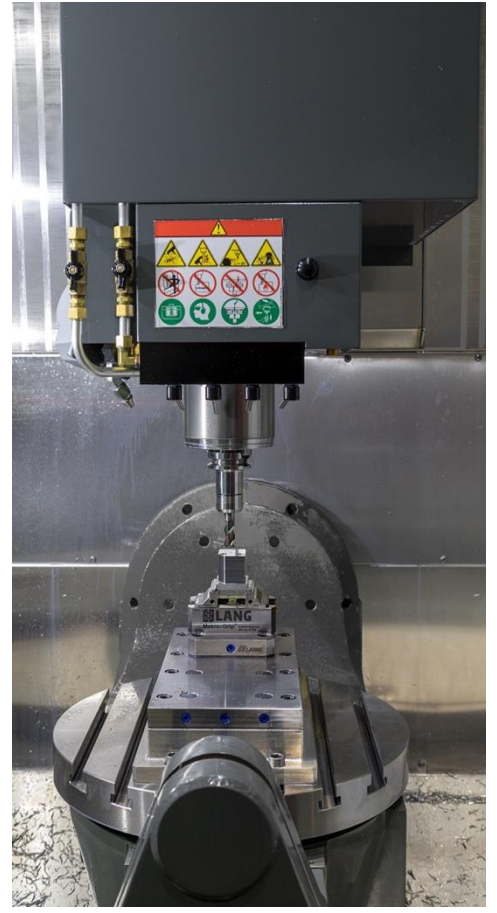
INTEGRAL MANAGEMENT OF
INDUSTRIALIZATION
PROJECTS



DEVELOPMENT OF
TOOLING PROJECTS.



DIMENSIONAL CONTROL
& VALIDATION





Digital Energy Systems was created to support the increased demand for services in the energy sector, digitalization and cybersecurity. DES has the infrastructure and the means for the design and integral manufacture of electrical cabinets and its implementation in the customer's premises.



EXPERT IN THE DESIGN
AND MANUFACTURE OF
ELECTRIC CABINETS



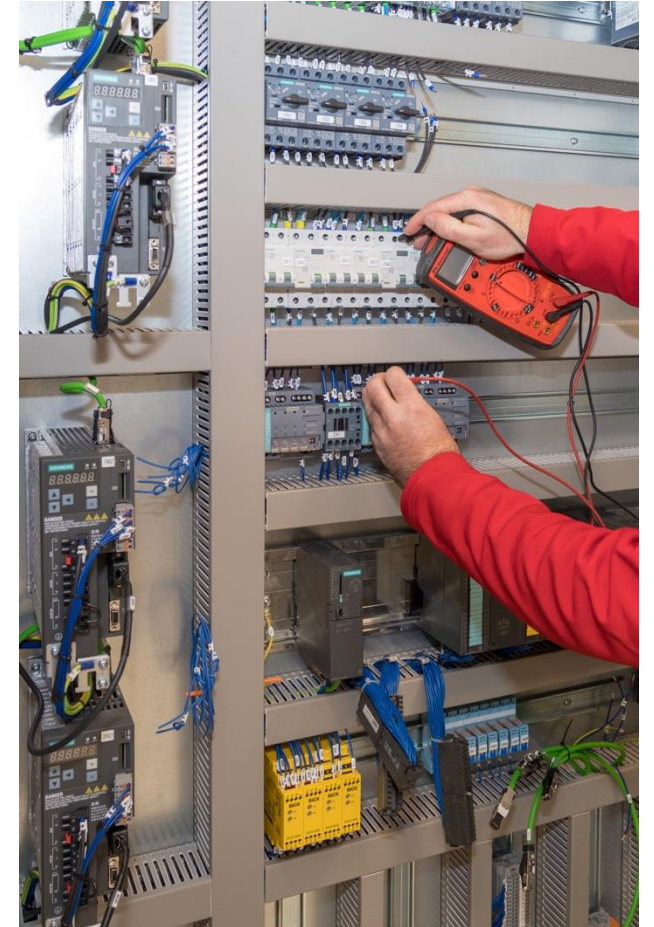
MANUFACTURING BY
CNC MACHINING
SYSTEMS

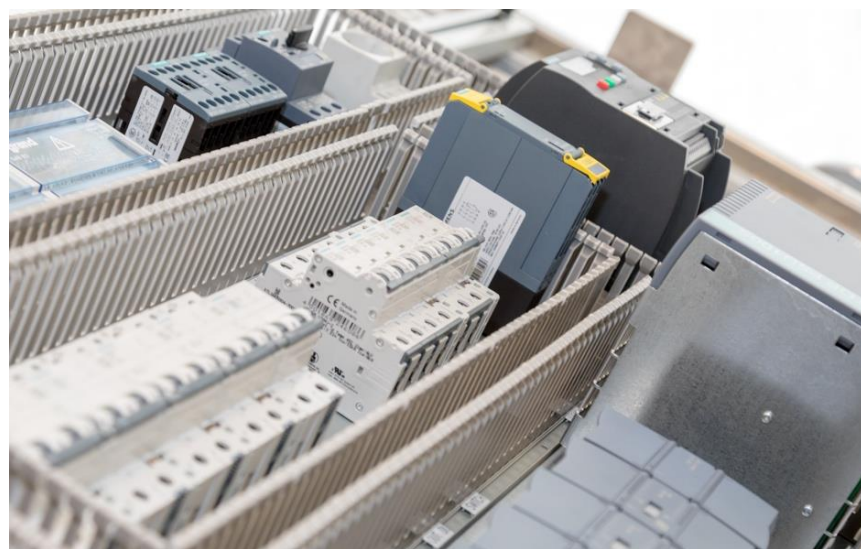


EPLAN PRO-PANEL
DESIGNING / SEE
ELECTRICAL



CERTIFICATION UNDER
AMERICAN UL STANDARDS,
FOR THE MANUFACTURE OF
ATEX CERTIFIED CABINET
AND CE.





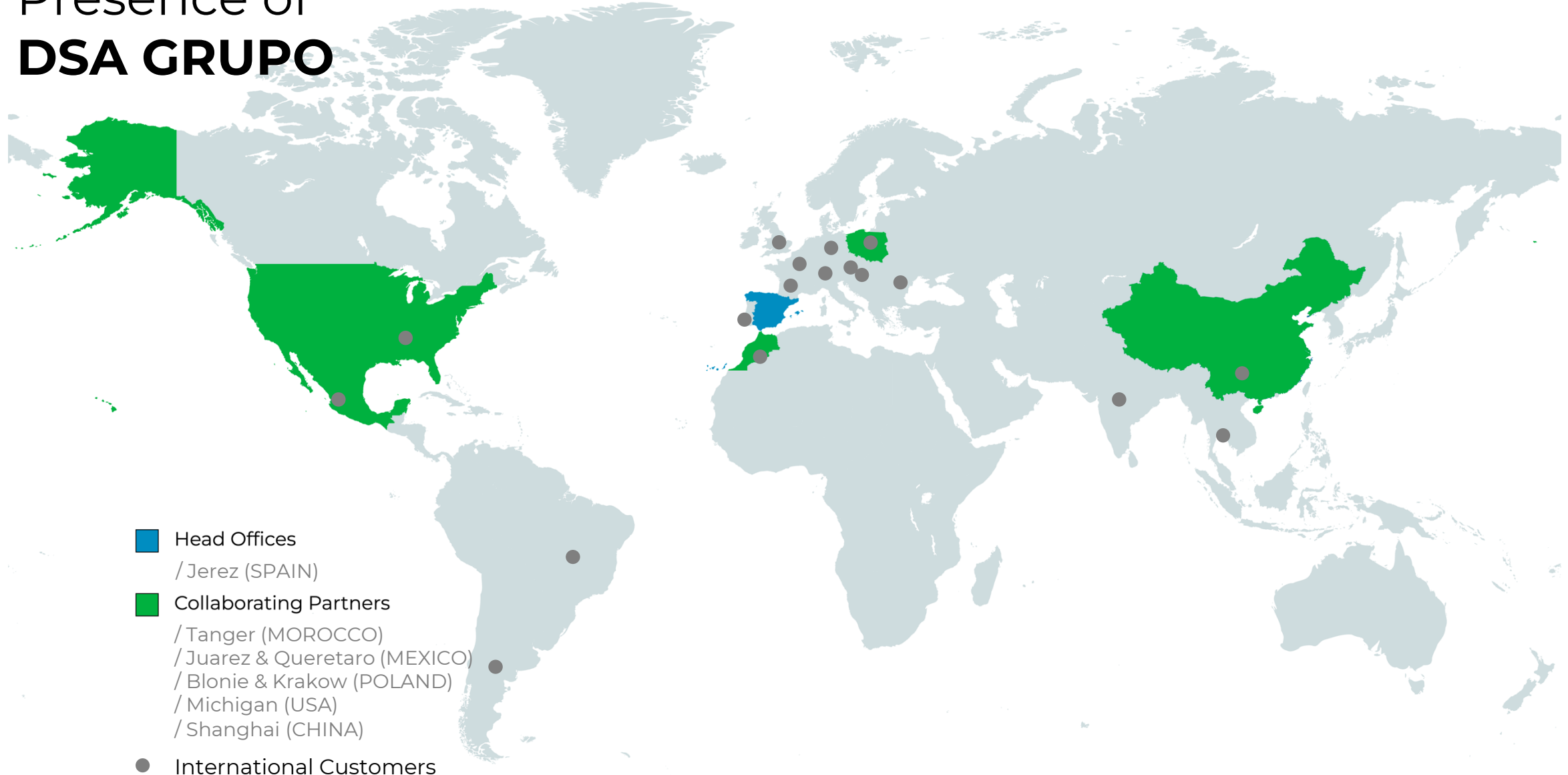


DSA GROUP in numbers

DSA GROUP STAFF	DSA	AMSX	DES
Department Directors	6	1	
Project Managers	3		
Mechanical Designers	15		
Electrical Designers	4		2
Machining		19	
Purchasing/Logistics	4		
Mechanical Assembly	23		
Electrical Assembly	5		20
Finances & Administration	4		
Programming	11		10
IT/Cybersecurity			2
Sales	8		
TOTAL	83	20	34
TOTAL DSA GROUP			137



Presence of **DSA GRUPO**



Key customers



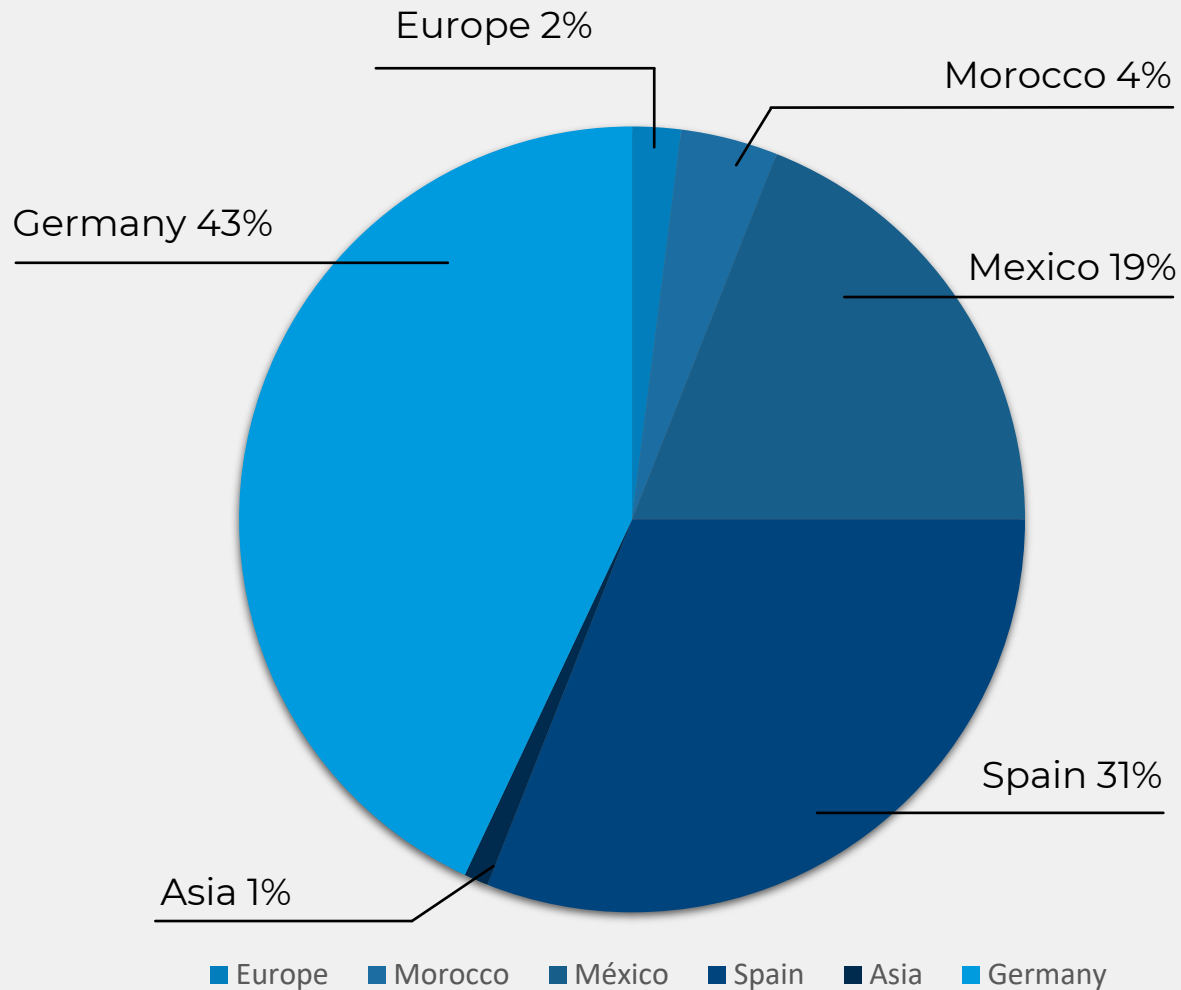
50+ global manufacturers across 20 countries

Quality



- ENS (ISO 27001)
- Black Level Ciberseguridad España

Working Sectors & Machine Types



Automotive



Agricultural



Household Appliances



Pharmaceutical



Defense & Aerospace



Electronics



Energy

Working Sectors

Machine Types

- Lean Assembly Cells
- Automatic assembly lines and advanced traceability
- Function Test Machines(Product Validation + EOLT)
- Press Machines (Electric, Hydraulic, Pneumatic and Air over Oil)
- Welding machines (Laser, Induction, Resistance, Ultrasonic, TIG, MIG...)
- Robot integration for industrial applications
- Vision systems for presence detection, selection and measurement
- Tooling for machining center
- Machines for the medical sector

DSA GROUP

Engineering Capacity

- 3D/2D mechanical design and calculation of mechanisms and automation systems
- Calculation and sizing of pneumatic and hydraulic systems for automated machines
- Finite element simulation of structures and mechanisms
- Fluid simulation and analysis
- Industrial plant layout and operational flow analysis
- Preparation of technical documentation for machinery and CE certification
- Design of power and control electrical cabinets
- Design of communication networks and signal collection in machines and industrial plants
- PLC programming (Siemens, Allen Bradley, Omron)
- Robot programming (Kuka, ABB, Fanuc)
- PC programming (Python, C++, LabVIEW, LabWindows CVI)
- Programming of industrial process control maneuvers
- HMI control programming

DESIGN GROUP	SOFTWARE PROFICIENCY
Mechanical Designers	INVENTOR
	AUTOCAD 2024
	AUTODESK CFD
	SOLIDWORKS
	CATIA
	SOLIDWORKS FLUID SIMULATION
Electrical Designers	EPLAN ELECTRIC P8
	AUTOCAD ELECTRICAL
	SIE ELECTRICAL
Machining	GIBBSCAM
Programming PLC	SIEMENS/TIA PORTAL/STEP 7
	ROCKWELL/STUDIO 5000
	SCHNEIDER
	OMRON/CX PROGRAMMER/SYSMAC
Programming PC	LABWINDOWS CVI
	LABVIEW
	PYTHON
	C++
Programming Robot	ABB
	FANUC
	STAUBLI
	KUKA



Integrated **technologies**



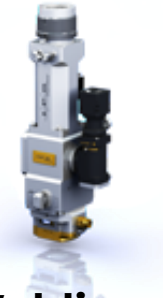
Robots



Electro Servo Presses



Vision Systems



Welding
(Laser/Ultrasonic/Sold.)



Marking Systems
(Laser, Percussion,
Ink-Jet)



Screwdrivers
(Electric/Pneumatic)



Aut. Feeding Systems



Transport Systems
(Palletized Conv./AGVs)

Integrated **technologies**



Rotary Dial Tables



Load Cells



**Dispensing
Equipment**



**Electric / Pneumatic
Cylinders**



**Traceability
Integration (1D/2D)
and RFID**



Special Grippers



**HMI Monitors &
Pick-Two Lights**

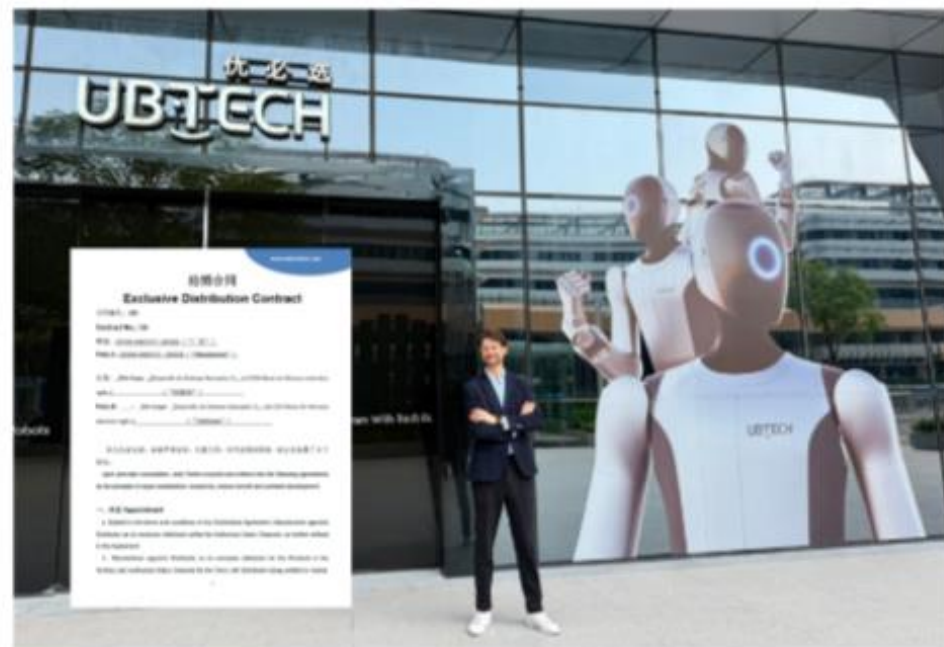


Special Sensors

DSA

We build the future

Questions	Walker S2	UTAS	Walker E	Sky Walker	Cruor Y
Pictures					
Features	Capable of squatting (>1.5m), carrying, a 162° rotation, support 3-minute autonomous battery replacement by humanoid self, no people needed. Lifting and sorting is the standard function.	Wheeled humanoid robot, capable of carrying/sorting within 0-1.5m range, anti-charging. Lifting and sorting is the standard function, share same upper body with Walker S2, easier R&D	High-speed running and complex movements, voice interaction inside, LLM/VLM integration research, with dexterous manipulation studies. No overheating	Voice interaction and guidance function inside, LLM, with dexterous manipulation. No overheating	Enables continuous handling of loads up to 10kg, with support for autonomous charging and rapid battery replacement.



DSA

We build the future



Dobot Hexplorer Six-legged Bionic Robot



Rover X1 Explorer Sentinel (Max version)



Xtrainer Robot



MOTORS

Automatic E-Motor Assembly Line



Technology integrated

- Electric pressing system (up to 200kn) with effort and path control.
- Position control of elements before assembly.
- Redundant height control.
- Vision system for checking components after assembly.
- Assembly of guide bushings on crankcase.
- Assembly of seals on crankcase.
- Assembly of bearings on axles and crankcase.
- Tightness test.
- Silicone application on crankcase.
- Electric screwdriving with torque and angle control.
- Crankcase support pallet with centering system.
- Pallet supported drive shafts with centering nests.
- Process traceability
- Flexibility in pressing range.



Product to assemble :



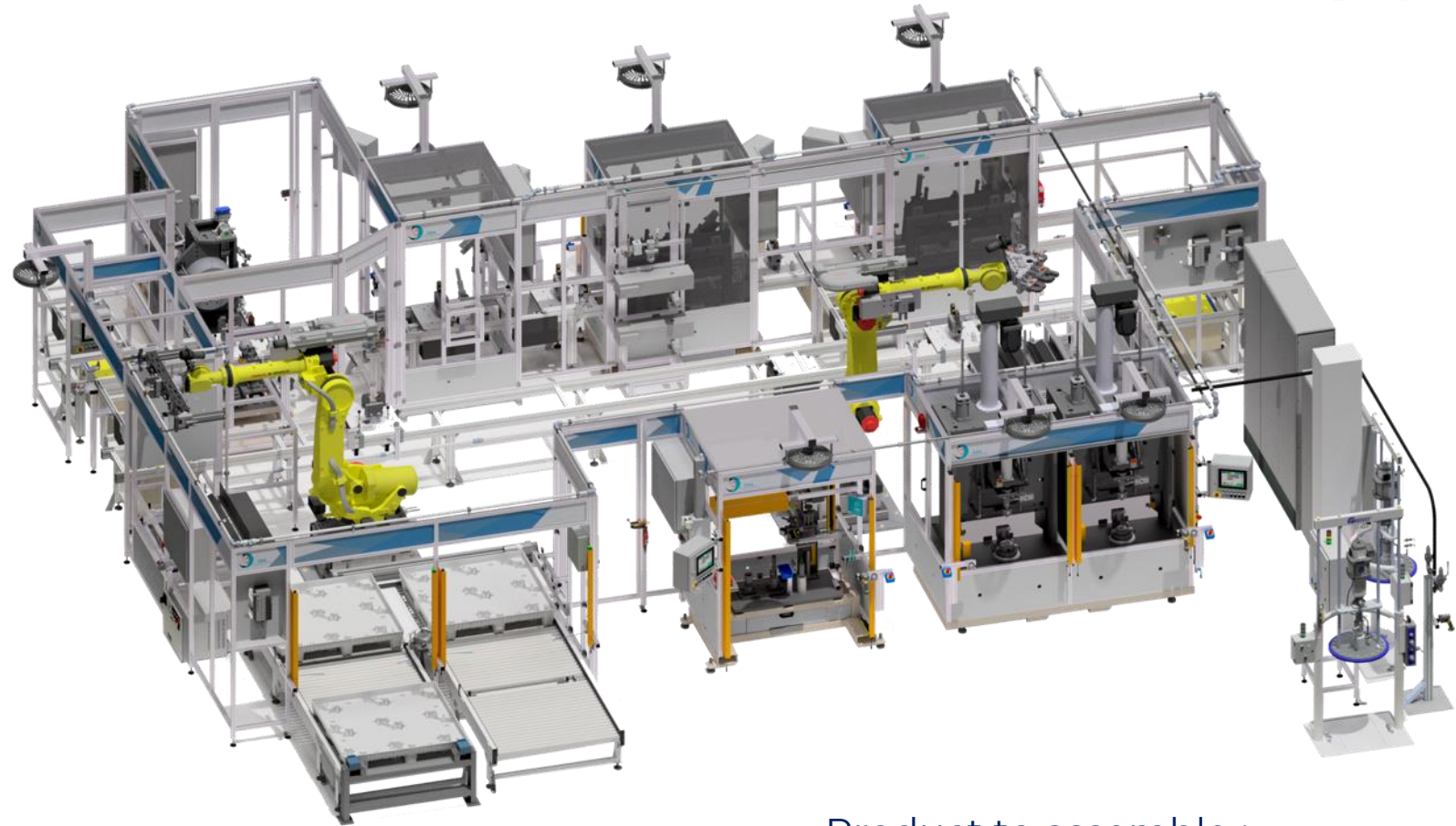
HALFSHAFT

Semi-automatic Axle Bar Assembly Line



Technology integrated

- Classification of sliding shaft
- Electric press with position and effort control
- Torque measurement & control
- Hydraulic crimping with Force Control
- Robot load and unload of product
- Electric tightening with torque & angle control
- Vision system for several controls
- Grease application system
- Traceability of the product



Product to assemble :



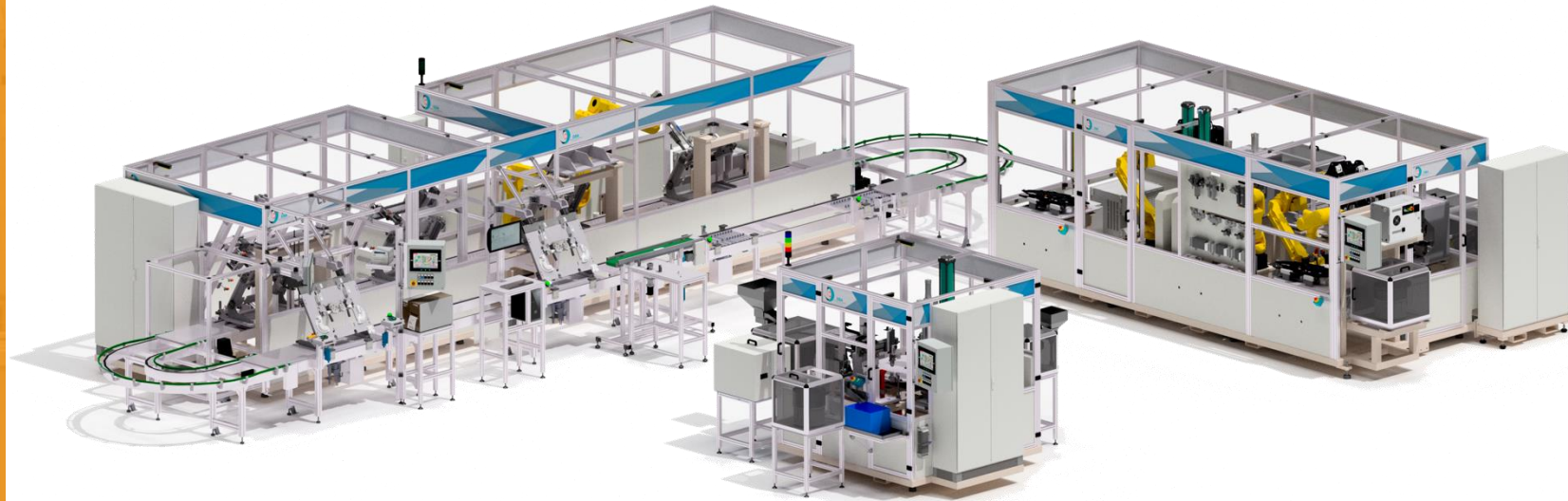
WINDOWS REGULATOR

Semi-automatic Windows Regulator Assembly Line



Technology integrated

- Automatic detection of elements
- Palletized transport system
- Vibratory feeding of small component
- Robot for automatic screwing
- Robot for automatic crimping
- Interchangeable nests
- Error proofing system or Poka-Yoke
- Artificial Vision system for controlling assembled components



Product to assemble :



ELECTRIC STEERING

Manual Single Pinion Rack Assembly Cell



Technology integrated:

- Electric press with position and effort control
- Torque measurement & control
- Hydro-pneumatic crimping with stroke & force control
- Electric tightening with torque & angle control
- Vision system for several controls
- Grease application system
- RTV application system
- Traceability of the product



Product to assemble :



ELECTRONIC BMC

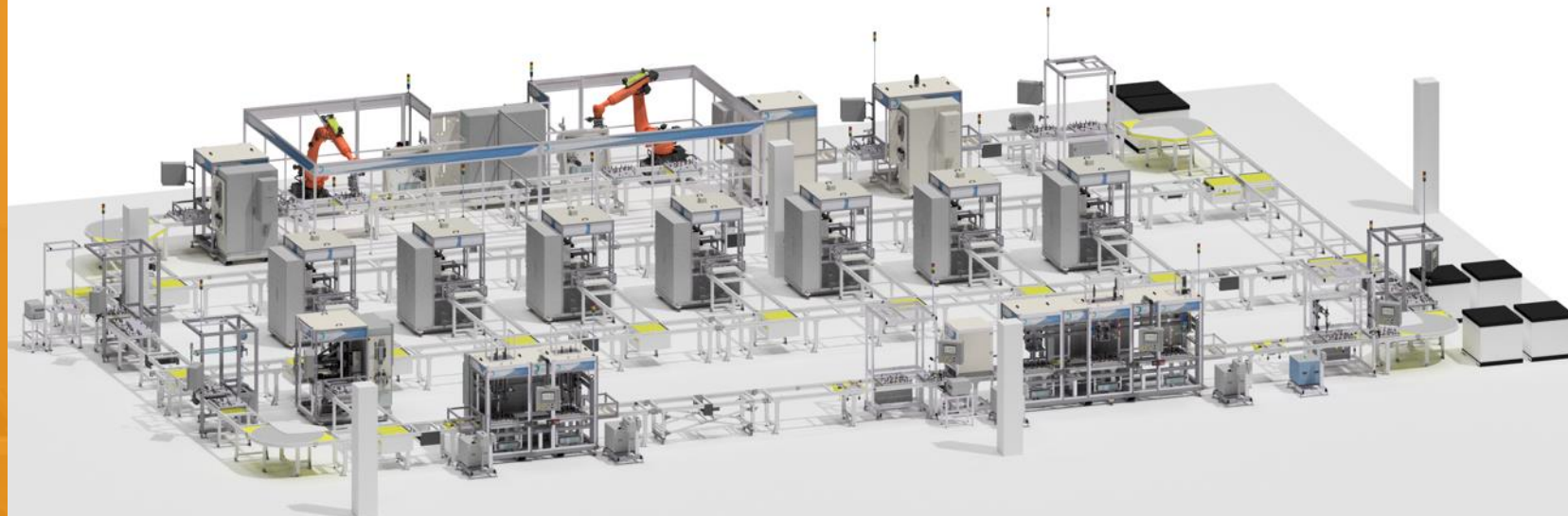
Automatic BMC E-BOX Assembly Line



Technology integrated

- FMS type pallet transport line, antistatic system
- Pallet support elements to be assembled
- Electric screwdriving system with torque and angle control, automatic feeding
- Control position of elements before assembly by vision
- Pneumatic manipulators
- Post assembly manuals
- Process traceability
- Robotic cell application of insulating material
- Automatic insulating material dispensing system
- Bubble checking system through vision
- Test benches to check operation

Product to assemble :



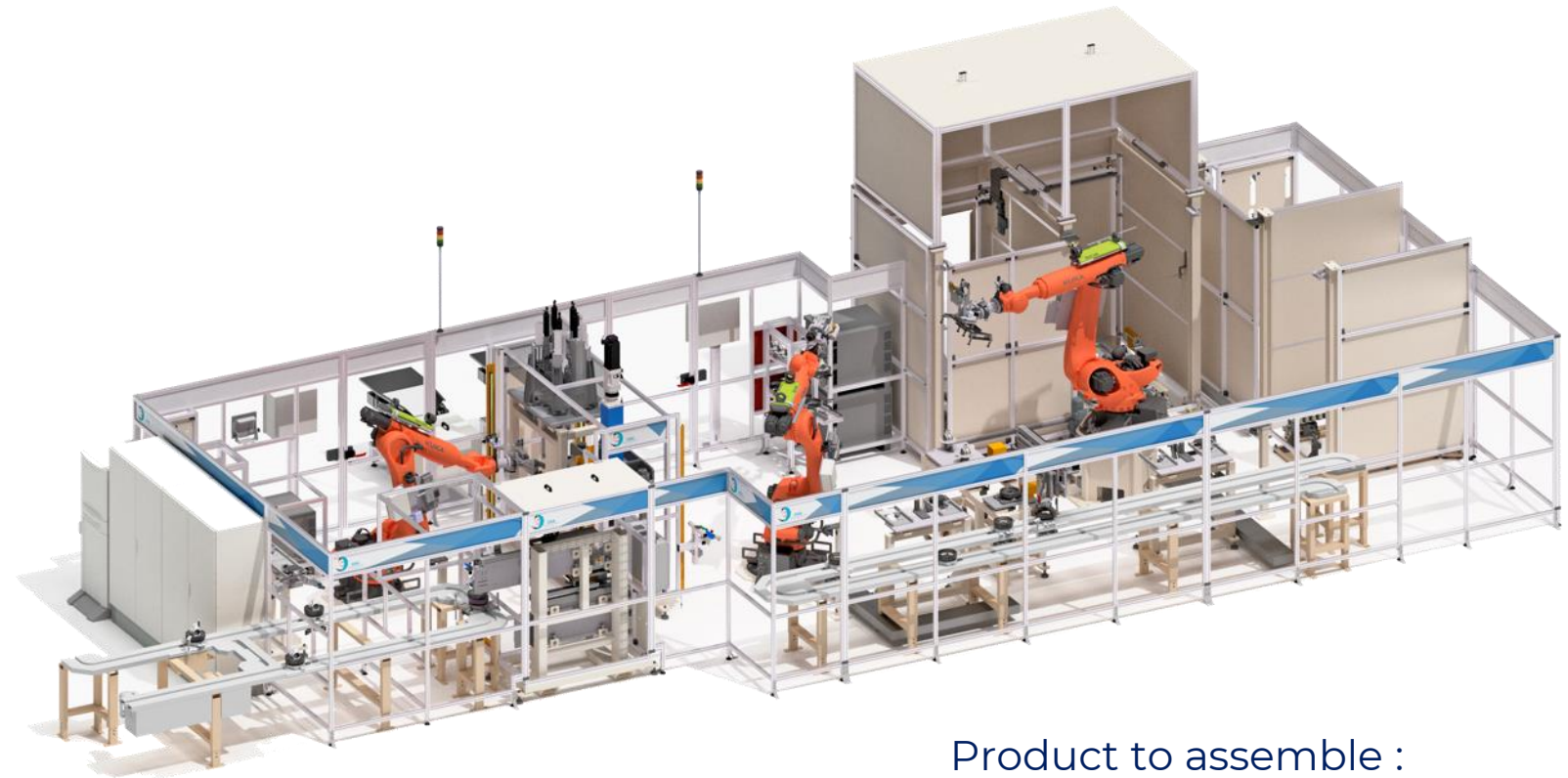
POWERTRAIN

Automatic Differential Assembly Line



Technology integrated

- Electric press with position and effort control
- Robot load and unload product
- Vision system for several controls
- Automatic screw feeding and screwdriving with torque and angle control
- Laser DM engraving
- Full automatic cell
- DM vision check



Product to assemble :



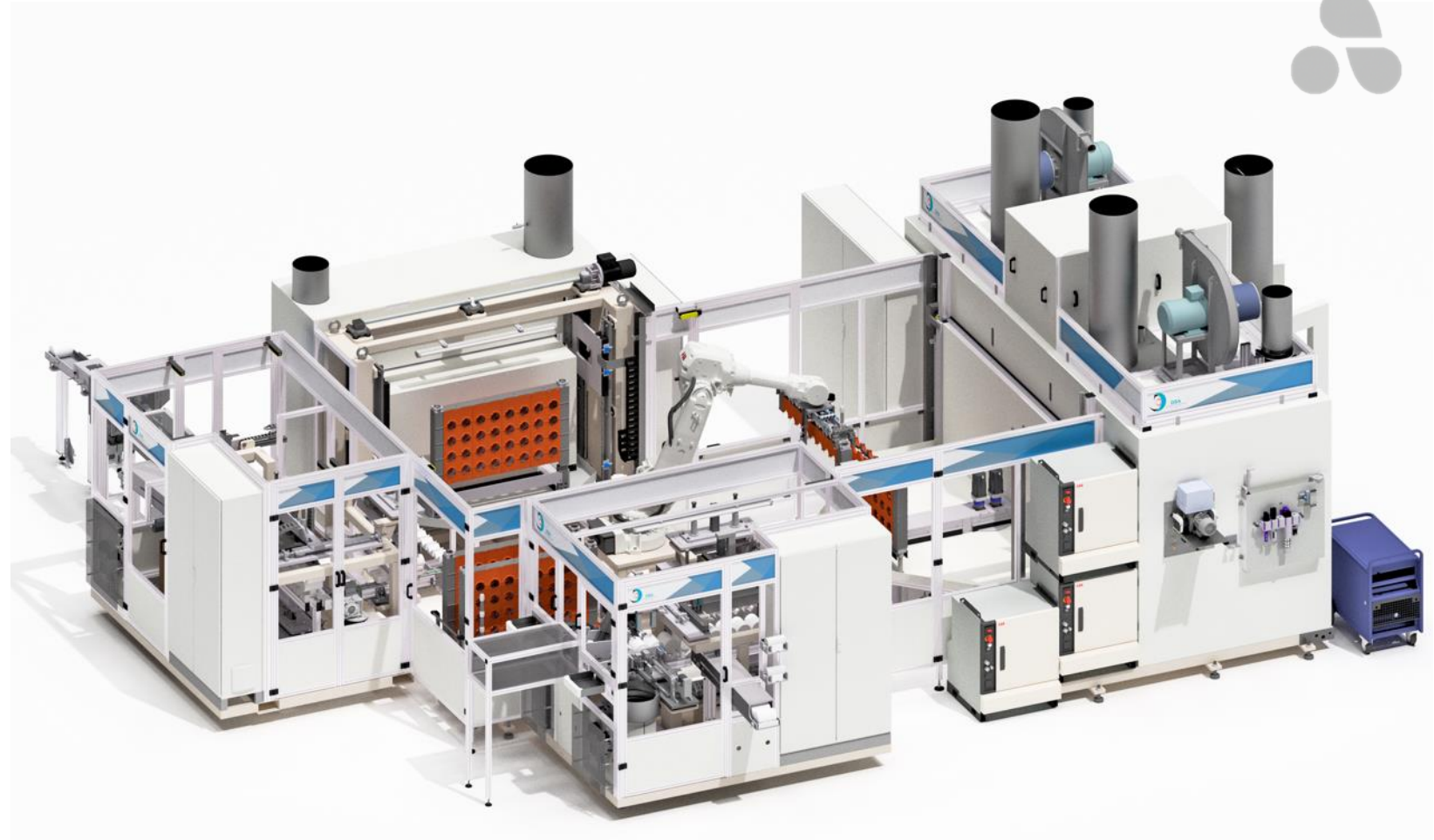
ENERGY INDUSTRY

Automatic Metalize Capacitor Assembly Line



Technology integrated

- Fully automatic cell
- Robot for loading of parts
- XYZ Electric Cartesians for auxiliary operations and unload
- Automatic cleaning of the pallets
- Infrared sensors for parts temperature measurement
- Dial table and specific pallet
- Thermal arc spray system over XY electric cartesian
- Noise control



Product to assemble :



MEDICAL

Automatic Syringe Assembly Line



Technology integrated

- Processing 32 parts at the same time
- Palletized transport System
- Elevator and Vibratory feeding systems for Automatic Load of components
- Robot assembly of clips
- Vision system integrated to verify proper assembly



Product to assemble :





Thank you